

Technical Data Sheet



ROMILOY® 1015/01 F

PC/ABS -Blend, injection moulding grade, easy-flowing, high-impact, high heat resistance

<i>Properties</i>	<i>Unit</i>	<i>Test Method</i>	<i>Test Condition</i>	<i>Value*</i>
<i>Mechanical</i>				
Tensile Modulus	MPa	DIN EN ISO 527	23°C 1 mm/min	2,250
Tensile Strength	MPa	DIN EN ISO 527	23°C 50 mm/min	58
Yield Strain	%	DIN EN ISO 527	23°C 50 mm/min	9
Elongation at Break	%	DIN EN ISO 527	23°C 50 mm/min	> 50
Flexural Modulus	MPa	DIN EN ISO 178	23°C 2 mm/min	2,270
Flexural Strength	MPa	DIN EN ISO 178	23°C 2 mm/min	88
Flexural Strength at 3.5% Strain of the outer Fiber	MPa	DIN EN ISO 178	23°C 2 mm/min	76
Notched Impact Strength (Charpy)	kJ/m ²	DIN EN ISO 179/1eA	80 x 10 x 4 mm 23°C / -30°C	35 / 20
Impact Strength (Charpy)	kJ/m ²	DIN EN ISO 179/1eU	80 x 10 x 4 mm 23°C / -30°C	n.b. / n.b.
<i>Physical</i>				
Density	g/cm ³	DIN EN ISO 1183	23°C, 50% RH	1.15
Water Absorption	%	DIN EN ISO 62	23°C, 24 h	-
<i>Thermal</i>				
Heat Distortion Temperature A	°C	DIN EN ISO 75/1	1.8 MPa	105
Vicat Softening Temperature B 50	°C	DIN EN ISO 306	50 N 50°C/h	130
Melt Mass Flow Rate (MFR)	g/10 min	DIN EN ISO 1133	260°C, 5 kg	33
Processing Shrinkage	%	DIN EN ISO 294-4	23°C	0.4 - 0.7
Flammability (own testing)	--	UL94	1.6 mm	HB

* = These are average figures, which could vary in each production batch due to addition of pigments, antistatica, slip, uv stabilizer or other.

The information submitted is based on our current knowledge and experience. In view of the many factors that may affect processing and application, these data do not relieve processors from the responsibility of carrying out their own tests and experiments; neither do they imply any legally binding assurance of certain properties or of suitability for a specific purpose. It is the responsibility of those to whom we supply our products to ensure that any proprietary rights and existing laws and legislation are observed.

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